

**PROBE HAVING A MICROSTYLET AND
METHOD OF MANUFACTURING THE SAME**

ABSTRACT OF THE DISCLOSURE

The present invention provides a probe comprising a probe body having a body longitudinal axis and a shoulder, and a microstylet mechanically coupled to the shoulder, and a method of manufacturing the same. The microstylet extends from the shoulder and has a microstylet longitudinal axis coincident the body longitudinal axis with the microstylet having a cross section substantially smaller than a cross section of the probe body.

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